

Date: Friday, 5/25/2007 12:53:30 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	FLOOR WINDOW		
Job Number	32689			Part Number	D3295041		
Estimate Number	10848			Drawing Number	D3295 REV C		
P.O. Number	N/A			Project Number	N/A		
This Issue	5/25/2007	S.O. No.	N/A	Drawing Revision	C		
Prshtr Rev.	NC			Material	N/A		
First Issue	N/A			Due Date	6/7/2007		
Previous Run	32287			Qty:	20	Um:	Each
Written By							
Checked & Approved By	M						
Comment	Est. C 05.06.20 D3295-1 no longer made in-house KJ/JL M Est Rev:D Added DT8822 07-03-20 JLM						

## Additional Product

Job Number:



Seq #:	Machine Or Operation:	Description:		
1.0	MACRILCS125	1/8" Polycast II Sheet  M103135		
Comment: Qty: 1.2500 sf(s)/Unit Total: 25.0000 sf(s) Window Pick: Qty Part Number Description Batch 1 D3295-1 Window				
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1		
Comment: make per drwg D3295 Rev.C J.F. 07/06/03				
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE		
Comment: DIMENSIONAL CHECK AS PER DT8822 TEMPLATE J.F. 07/06/03				
4.0	QC8	SECOND CHECK		
Comment: SECOND CHECK				
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary JUL 07/06/03				

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 32689

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty

Part Number

Description

Batch

1 D2728-1

Decal

1024215

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

107/05/05 ①

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

107/06/05 ①

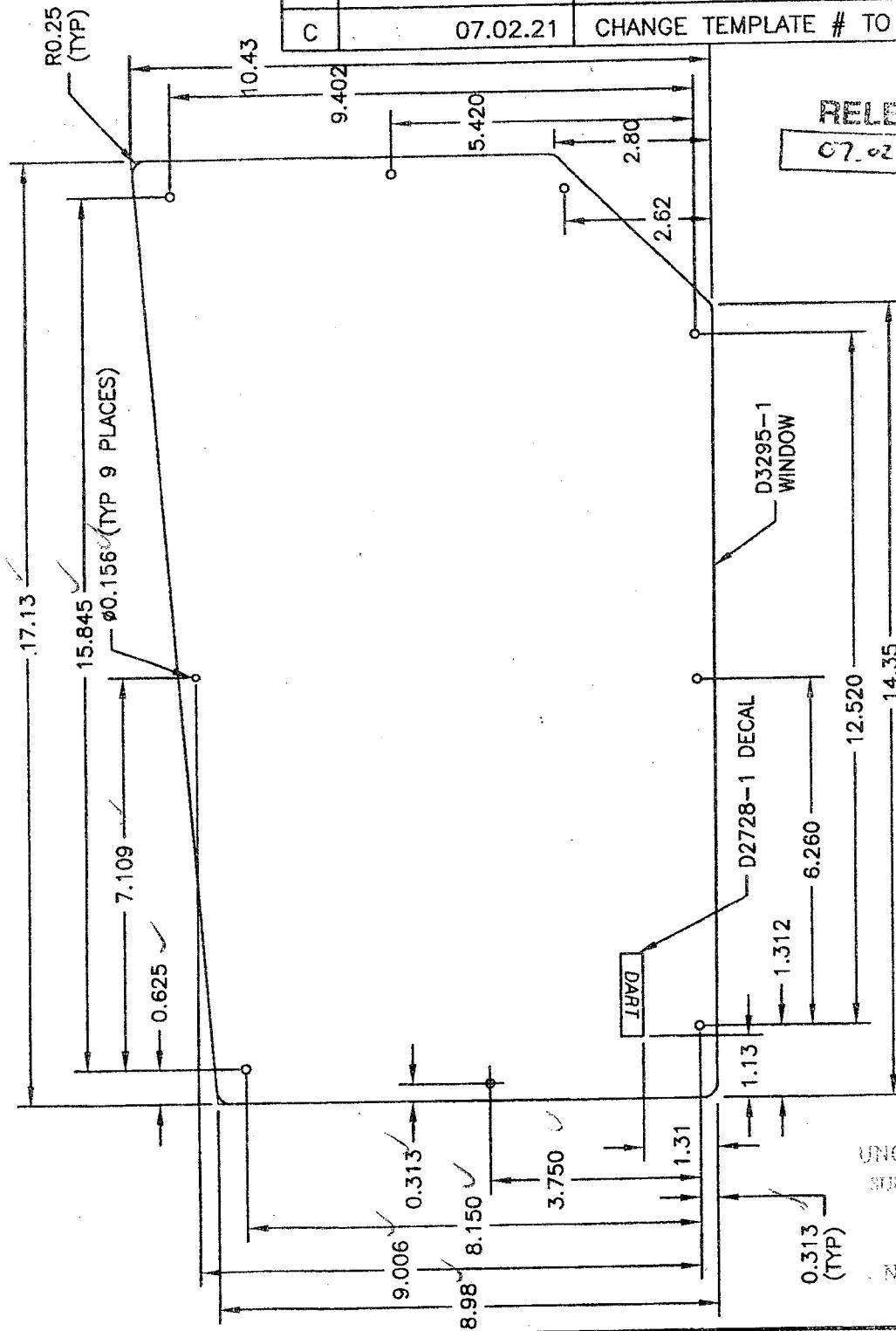
Job Completion



107/06/05 ①



DESIGN CP	DRAWN BY SSH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3295
DATE 07.02.21		REV. C SHEET 1 OF 1
		SCALE 1:3
A	04.06.28	NEW ISSUE
B	06.04.13	UPDATE MATERIAL PER NCR 029
C	07.02.21	CHANGE TEMPLATE # TO DT8822



D3295-041 FLOOR WINDOW

- 1) CHECK DIMENSION WITH TEMPLATE DT8822
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS C CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD	Work Order:	32689
Description: Floor Window	Part Number:	D3295-1
Inspection Dwg: D3295 Rev: C		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article  Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.156"	$\pm .005$	$\phi 156$ "				
17.13"	$\pm .030$	17.130"				
15.845"	$\pm .010$	15.845"				
7.109"	$\pm .010$	7.109"				
.625"	$\pm .010$	.628"				
.313"	$\pm .010$	.315"				
9.026"	$\pm .010$	9.026"				
8.980"	$\pm .030$	8.980"				
8.150"	$\pm .010$	8.150"				
3.750"	$\pm .010$	3.750"				
.311"	$\pm .010$	.311"				
1.312"	$\pm .010$	1.317"				
6.260"	$\pm .010$	6.260"				
12.520"	$\pm .010$	12.520"				
14.35"	$\pm .030$	14.35"				
2.62"	$\pm .030$	2.611"				
2.80"	$\pm .030$	2.800"				
5.420"	$\pm .010$	5.420"				
9.402"	$\pm .010$	9.402"				
10.401"	$\pm .030$	10.401"				
80.250"	$\pm .030$	80.250"				

Measured by: <u>J.F</u>	Audited by: <u>S</u>	Prototype Approval: <u>W/F</u>
Date: <u>07/06/03</u>	Date: <u>07/06/03</u>	Date: <u>07/06/03</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	